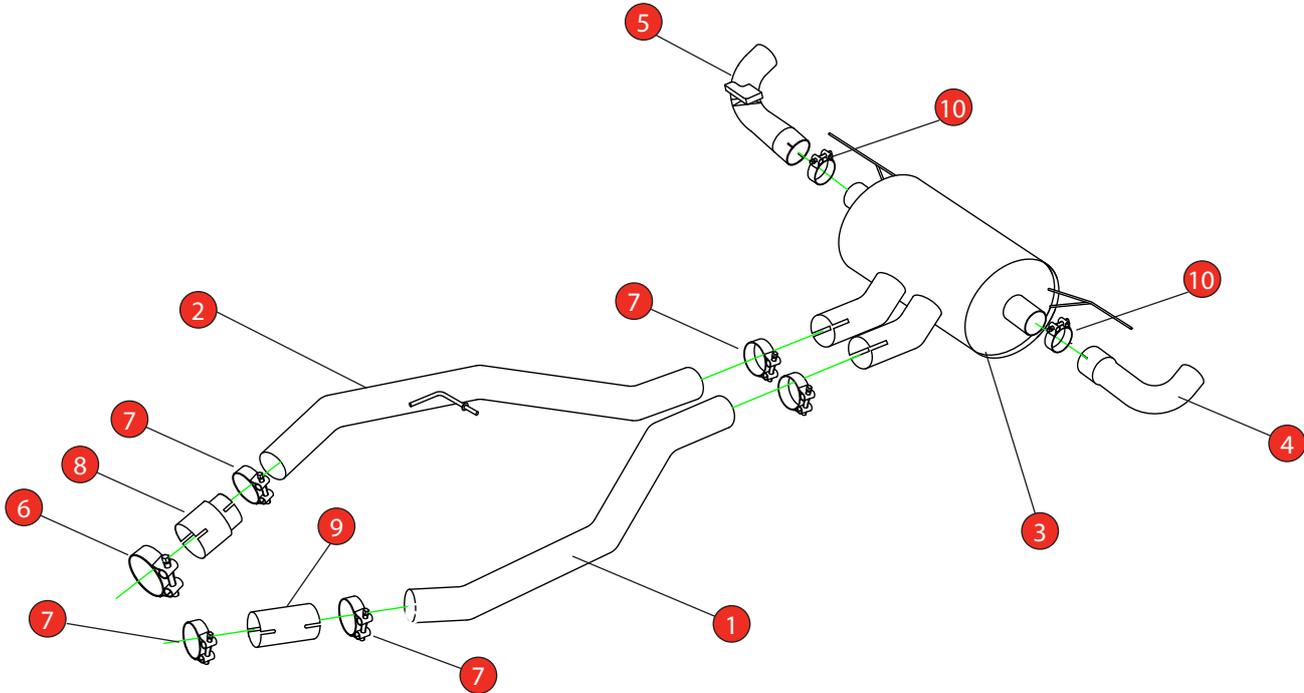


Car	BMW M240i G42 including xDrive	Part No.	SBM097
Year	2021-CURRENT	Fit Kits	429FK
Notes	Where not supplied use original fittings. Original system requires cutting	Features	Pipe Diameter:- 70mm

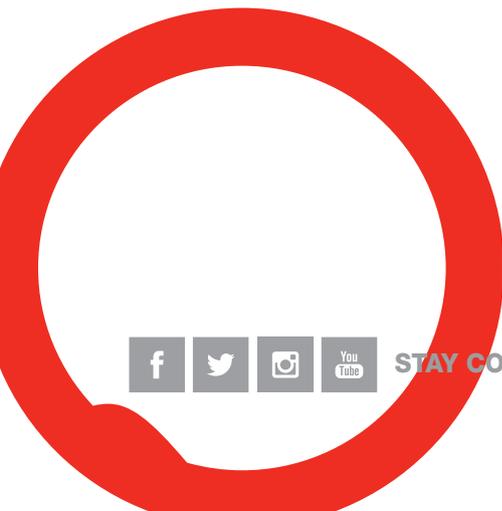
Estimated Fitting Time: 1 Hours 30 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	890BM	L/H Rear Link Pipe	1
2	891BM	R/H Rear Link Pipe	1
3	892BM	Rear Silencer	1
4	893BM	L/H Trim Bend (OE Trims)	1
5	894BM	R/H Trim Bend with Valve (OE Trims)	1
Fit Kit			
6	Z016.10062	H/D Clamp 80	1
7	Z016.10063	H/D Clamp 74	5
8	AD119	Adaptor (Use on right side if fitting to OE, not needed if fitting to Scorpion GPF)	1
9	AD79	Adaptor	1
10	Z016.10070	H/D Clamp 66	2

DATE	21/09/2023
ISSUE	00
AUTHORISED	S Shipley

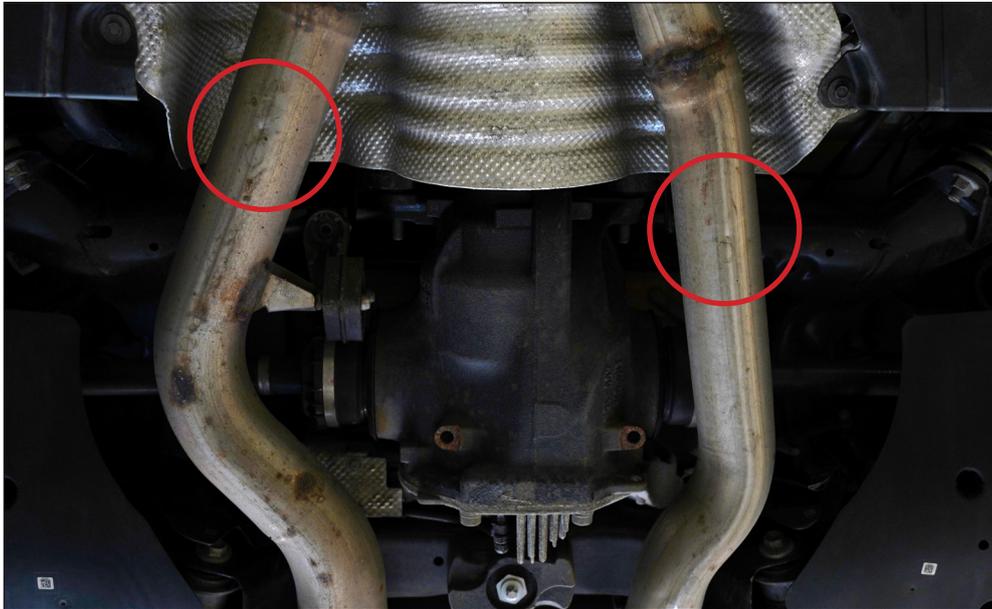
NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	BMW M240i G42 including xDrive	Part No.	SBM097
Year	2021-CURRENT	Fit Kits	429FK
Notes	Where not supplied use original fittings. Original system requires cutting	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 1 Hours 30 Minuets

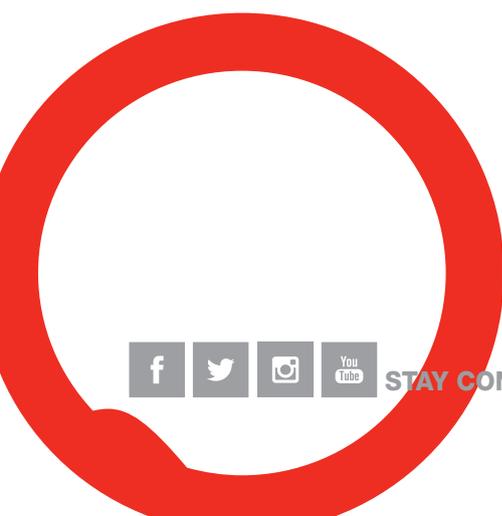
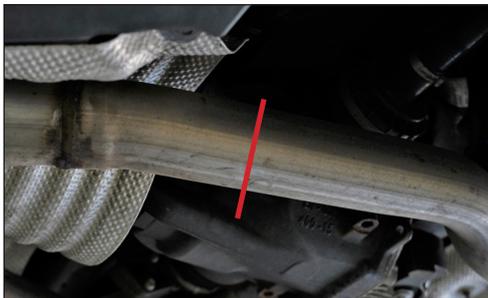


Cutting Instructions:

The original system requires cutting in two places at the rear diff. There is a dimple on each pipe, cut at that point and clean up the edges.

NOTE:

If fitting with Scorpion GPF Delete you will need the straight through adaptor from that fitting kit.



STAY CONNECTED TO RED POWER.